Table I-7 to Subpart I—Table I-7 to Subpart I of Part 98—Table I-7 to Subpart I of Part 98—Default Emission Factors $(1-U_{ij})$ for Gas Utilization Rates (U_{ij}) and By-Product Formation Rates (B_{ijk}) for PV Manufacturing

	Process Gas i								
Process type factors	CF ₄	C_2F_6	CHF ₃	CH ₂ F ₂	C ₃ F ₈	c-C ₄ F ₈	NF ₃ Remote	NF ₃	SF ₆
Etch 1–U _i Etch BCF ₄	0.7 NA	0.4 0.2	0.4 NA	NA NA	NA NA	0.2 0.1	NA NA	NA NA	0.4 NA
Etch BC ₂ F ₆	NA	NA	NA	NA	NA	0.1	NA	NA	NA
CVD 1–U _i	NA NA	0.6 0.2	NA NA	NA NA	0.1 0.2	0.1 0.1	NA NA	0.3 NA	0.4 NA

Notes: NA denotes not applicable based on currently available information.

Table I-8 to Subpart I—Table I-8 to Subpart I of Part 98-Table I-8 to Subpart I of Part 98—Default Emission Factors $(1-U_{\rm N2O~j})$ for N₂O Utilization $(U_{\rm N2O~j})$

Process type factors			
CVD 1–U _i Other Manufacturing Process 1–U _i		0.8	

Subpart J [Reserved]

Subpart K—Ferroalloy Production

§98.110 Definition of the source category.

The ferroalloy production source category consists of any facility that uses pyrometallurgical techniques to produce any of the following metals: ferrochromium, ferromanganese, ferromolybdenum, ferrotiungsten, ferrotitanium, ferrotungsten, silicomanganese, or silicon metal.

§98.111 Reporting threshold.

You must report GHG emissions under this subpart if your facility contains a ferroalloy production process and the facility meets the requirements of either §98.2(a)(1) or (2).

$\S 98.112$ GHGs to report.

You must report:

(a) Process CO_2 emissions from each electric arc furnace (EAF) used for the production of any ferroalloy listed in §98.110, and process CH_4 emissions from each EAF that is used for the production of any ferroalloy listed in Table K-1 to subpart K.

(b) CO_2 , CH_4 , and $\mathrm{N}_2\mathrm{O}$ emissions from each stationary combustion unit following the requirements of subpart C of this part. You must report these emissions under subpart C of this part (General Stationary Fuel Combustion Sources).

[74 FR 56374, Oct. 30, 2009, as amended at 75 FR 66461, Oct. 28, 2010]

§ 98.113 Calculating GHG emissions.

You must calculate and report the annual process CO_2 emissions from each EAF not subject to paragraph (c) of this section using the procedures in either paragraph (a) or (b) of this section. For each EAF also subject to annual process CH_4 emissions reporting, you must also calculate and report the annual process CH_4 emissions from the EAF using the procedures in paragraph (d) of this section.

- (a) Calculate and report under this subpart the process CO_2 emissions by operating and maintaining CEMS according to the Tier 4 Calculation Methodology in §98.33(a)(4) and all associated requirements for Tier 4 in subpart C of this part (General Stationary Fuel Combustion Sources).
- (b) Calculate and report under this subpart the annual process CO_2 emissions using the procedure in either paragraph (b)(1) or (b)(2) of this section
- (1) Calculate and report under this subpart the annual process CO_2 emissions from EAFs by operating and maintaining a CEMS according to the Tier 4 Calculation Methodology specified in §98.33(a)(4) and the applicable requirements for Tier 4 in subpart C of

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this part (General Stationary Fuel Combustion Sources).

- (2) Calculate and report under this subpart the annual process CO_2 emissions from the EAFs using the carbon mass balance procedure specified in paragraphs (b)(2)(i) and (b)(2)(ii) of this section.
- (i) For each EAF, determine the annual mass of carbon in each carbon-containing input and output material for the EAF and estimate annual proc-

ess CO₂ emissions from the EAF using Equation K-1 of this section. Carbon-containing input materials include carbon electrodes and carbonaceous reducing agents. If you document that a specific input or output material contributes less than 1 percent of the total carbon into or out of the process, you do not have to include the material in your calculation using Equation K-1 of this section.

$$\begin{split} \mathbf{E}_{\mathrm{CO2}} &= \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{i} \left(M_{reducing \ agent_{i}} \times C_{reducing \ agent_{i}} \right) \\ &+ \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{m} \left(M_{electrode_{m}} \times C_{electrode_{m}} \right) \\ &+ \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{h} \left(M_{ore_{h}} \times C_{ore_{h}} \right) \\ &+ \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{i} \left(M_{\mathrm{flux}_{j}} \times C_{\mathrm{flux}_{j}} \right) \\ &- \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{k} \left(M_{product \ outgoing_{k}} \times C_{product \ outgoing_{k}} \right) \\ &- \frac{44}{12} \times \frac{2000}{2205} \times \sum_{1}^{l} \left(M_{non-product \ outgoing_{l}} \times C_{non-product \ outgoing_{l}} \right) \end{split}$$

Where:

 E_{CO2} = Annual process CO_2 emissions from an individual EAF (metric tons).

44/12 = Ratio of molecular weights, CO₂ to carbon.

2000/2205 =Conversion factor to convert tons to metric tons.

 $\mathbf{M}_{\mathrm{reducing agent_i}} = \mathbf{Annual \ mass \ of \ reducing \ agent}$ $i \ \mathrm{fed}$, charged, or otherwise introduced into the EAF (tons).

 $\mathbf{C}_{\mathrm{reducing agent_i}}$ = Carbon content in reducing agent i (percent by weight, expressed as a decimal fraction).

 $M_{electrode_m}$ = Annual mass of carbon electrode m consumed in the EAF (tons).

 $C_{\text{electrode}_m}$ = Carbon content of the carbon electrode m (percent by weight, expressed as a decimal fraction).

 M_{ore_h} = Annual mass of ore h charged to the EAF (tons).

 C_{oreh} = Carbon content in ore h (percent by weight, expressed as a decimal fraction).

 $\mathbf{M}_{\text{flux}_j}$ = Annual mass of flux material j fed, charged, or otherwise introduced into the EAF to facilitate slag formation (tons).

 C_{flux_j} = Carbon content in flux material j (percent by weight, expressed as a decimal fraction).

 $M_{product_k} = Annual mass of alloy product k tapped from EAF (tons).$

 $C_{product_k}$ = Carbon content in alloy product k. (percent by weight, expressed as a decimal fraction).

M_{non-product outgoings} = Annual mass of non-product outgoing material *l* removed from EAF

 $C_{\text{non-product}}$ outgoing = Carbon content in non-product outgoing material l (percent by weight, expressed as a decimal fraction).

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(ii) Determine the combined annual process CO_2 emissions from the EAFs at your facility using Equation K–2 of this section.

$$CO_2 = \sum_{1}^{k} E_{CO2_k}$$
 (Eq. K-2)

Where:

 CO_2 = Annual process CO_2 emissions from EAFs at facility used for the production of any ferroalloy listed in §98.110 (metric tons).

 E_{CO2_k} = Annual process CO_2 emissions calculated from EAF k calculated using Equation K-1 of this section (metric tons).

k = Total number of EAFs at facility used for the production of any ferroalloy listed in §98.110.

(c) If GHG emissions from an EAF are vented through the same stack as any combustion unit or process equipment that reports CO_2 emissions using

a CEMS that complies with the Tier 4 Calculation Methodology in subpart C of this part (General Stationary Fuel Combustion Sources), then the calculation methodology in paragraph (b) of this section shall not be used to calculate process emissions. The owner or operator shall report under this subpart the combined stack emissions according to the Tier 4 Calculation Methodology in §98.33(a)(4) and all associated requirements for Tier 4 in subpart C of this part.

(d) For the EAFs at your facility used for the production of any ferroalloy listed in Table K-1 of this subpart, you must calculate and report the annual CH_4 emissions using the procedure specified in paragraphs (d)(1) and (2) of this section.

(1) For each EAF, determine the annual CH_4 emissions using Equation K-3 of this section.

$$E_{CH4} = \sum_{1}^{i} \left(M_{product_i} \times \frac{2000}{2205} \times EF_{product_i} \right)$$
 (Eq. K-3)

Where:

 E_{CH4} = Annual process CH_4 emissions from an individual EAF (metric tons).

 $\mathbf{M}_{\text{product}_i}$ = Annual mass of alloy product i produced in the EAF (tons).

2000/2205 =Conversion factor to convert tons to metric tons.

 $\mathrm{EF}_{\mathrm{product_i}} = \mathrm{CH_4}$ emission factor for alloy product i from Table K-1 in this subpart (kg of $\mathrm{CH_4}$ emissions per metric ton of alloy product i).

(2) Determine the combined process CH₄ emissions from the EAFs at your facility using Equation K-4 of this section:

$$CH_4 = \sum_{1}^{j} E_{CH4_j}$$
 (Eq. K-4)

Where:

CH₄ = Annual process CH₄ emissions from EAFs at facility used for the production of ferroalloys listed in Table K-1 of this subpart (metric tons).

 $\rm E_{CH4_j}$ = Annual process $\rm CH_4$ emissions from EAF j calculated using Equation K–3 of this section (metric tons).

j = Total number of EAFs at facility used for the production of ferroalloys listed in Table K-1 of this subpart.

 $[74\ FR\ 56374,\ Oct.\ 30,\ 2009,\ as\ amended\ at\ 75\ FR\ 66461,\ Oct.\ 28,\ 2010]$

§98.114 Monitoring and QA/QC requirements.

If you determine annual process CO_2 emissions using the carbon mass balance procedure in §98.113(b)(2), you must meet the requirements specified in paragraphs (a) and (b) of this section.

(a) Determine the annual mass for each material used for the calculations of annual process CO_2 emissions using Equation K–1 of this subpart by summing the monthly mass for the material determined for each month of the calendar year. The monthly mass may be determined using plant instruments used for accounting purposes, including either direct measurement of the quantity of the material placed in the unit or by calculations using process operating information.